

REMARKS

Applicants respectfully request reconsideration of the following arguments.

1. Status of the Claims

Claims 1-8 and 10 stand pending. Claim 10 stands withdrawn. Claims 1-8 stand rejected. Claim 9 stands previously canceled.

The Office is respectfully reminded that the withdrawn claim 10 is eligible for rejoinder once the composition claims are found allowable. Because the present claims are allowable, rejoinder of claim 10 and examination on the merits of the same is requested in the next communication from the Office.

2. Acknowledgement of Information Disclosure Statements

Applicants appreciate the Office's acknowledgement of the Information Disclosure Statement filed October 21, 2009.

3. Withdrawn Objections and Rejections

Applicants appreciate the Office's withdrawal of the following objections and rejections:

- 1) the objection to the Specification for allegedly containing two Abstracts;
- 2) the objection to the Specification for allegedly non-conforming use of trademarks;
- 3) the indefiniteness rejection of claims 6-9; and
- 4) the obviousness rejection of claims 1-9 over **Hara** et al. (JP 05-013647) in view of **Maeda** et al. (WO03/057707) in light of **Takeda** et al. (U.S. Published Application No. 2002/0031574).

Office Action, pages 2-3.

4. Rejection of the Claims Under 35 U.S.C. § 103(a)

The Office newly rejects claims 1-8 under 35 U.S.C. § 103(a) as allegedly unpatentable over **Ito** et al., JP 05013647 ("Ito") in view of **Shimono** et al., JP06263790 A ("Shimono"). Ito

allegedly discloses a vitamin C rich fruit juice drink comprising fruit juice, kojic acid, and ascorbic acid. *Id.*, at 5. The Office admits that Ito does not disclose the claimed 2-O-(β -D-glucopyranosyl)ascorbic acid. *Id.*, at 6. The Office, however, interprets the claimed “process koji” to include “any crude extract or isolated compound from koji (koji mold).” *Id.*, at 5-6. The Office then asserts that the claimed “processed koji” reads upon the kojic acid of Ito, because kojic acid is allegedly derived from koji mold. *Id.* Shimono, the secondary reference, is relied upon for allegedly disclosing 2-O-(β -D-glucopyranosyl)ascorbic acid and its various desirable properties. *Id.*, at 6. The Office concludes that it would have been obvious to substitute the ascorbic acid for the provitamin C compound 2-O-(β -D-glucopyranosyl)ascorbic acid to reach the claimed composition. *Id.*, at 6-7.

Applicants traverse. To render a claim obvious, both the suggestion of the claimed invention and the expectation of success must be in the prior art, not from the disclosure of the claimed invention. *In re Dow Chem. Co.*, 837 F.2d 469, 5 U.S.P.Q.2d 1529 (Fed. Cir. 1988). Additionally, “obviousness requires a suggestion of *all* limitations in a claim.” *CFMT, Inc. v. Yieldup Int’l Corp.*, 349 F.3d 1333, 1342, 68 U.S.P.Q.2d 1940, 1947 (Fed. Cir. 2003) (citing *In re Royka*, 490 F.2d 981, 985, 180 U.S.P.Q. 580, 583 (C.C.P.A. 1974) (emphasis added)). Furthermore, one ordinarily skilled in the art would have had a reasonable expectation of success to practice the claimed invention. *Examination Guidelines for Determining Obviousness under 35 U.S.C. 103 in View of the Supreme Court Decision in KSR International Co. v. Teleflex Inc.*, 72 Fed. Reg. 57,528.

The Office fails to adduce *prima facie* obviousness, because the cited references fail to teach or suggest all claim elements. Claims 1-9 recite, at least, a composition comprising (1) 2-O-(β -D-glucopyranosyl)ascorbic acid, and (2) a koji mold or a processed koji. The Office admits that Ito does not disclose 2-O-(β -D-glucopyranosyl)ascorbic acid. Shimono is relied upon for its purported teaching of 2-O-(β -D-glucopyranosyl)ascorbic acid and its desirable properties. The Office is respectfully reminded that Shimono in fact discloses 2-O- β -D-galactopyranosyl-L-ascorbic acid, which is *not* 2-O-(β -D-glucopyranosyl)ascorbic acid. 2-O- β -D-galactopyranosyl-L-ascorbic acid has a different carbohydrate moiety from 2-O-(β -D-

glucopyranosyl)ascorbic acid.¹ β -D-glucopyranose, the carbohydrate moiety of claimed 2-O-(β -D-glucopyranosyl)ascorbic acid, is different from β -D-galactopyranose, which is the carbohydrate moiety of 2-O- β -D-galactopyranosyl-L-ascorbic acid. Additional to structural difference, the two carbohydrate moieties have distinct physicochemical properties, e.g., melting point and specific rotation ($[\alpha]_D$). The Office is directed to the following table:

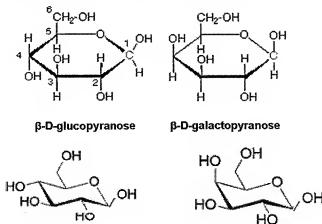
	β -D-glucopyranose	β -D-galactopyranose
Melting Point	148-155°C	167°C
$[\alpha]_D$	+18.7	+52.8

See The Merck Index, 13th Ed., 2001, pages 770 and 794 (enclosed as **Appendix I**).

In view of the above arguments, Shimono does not teach claimed 2-O-(β -D-glucopyranosyl)ascorbic acid. Accordingly, Shimono cannot cure Ito's defect. Ito and Shimono, alone or viewed in combination, fail to teach or suggest the claimed 2-O-(β -D-glucopyranosyl)ascorbic acid.

Furthermore, neither reference teaches or suggests the claimed koji mold or processed koji. The Office's interpretation of the term "processed koji" is unsupported. Although the Office may give a claim term its broadest reasonable interpretation during prosecution, "claim language should be read in light of the specification as it would be interpreted by one of ordinary

¹ The two carbohydrate moieties differ at the position 4 of the 6-membered sugar ring as shown below:



skill in the art.” *In re Am. Acad. Of Sci. Tech. Ctr.*, 367 F.3d 1359, 1364, 70 U.S.P.Q.2d 1827, 1830 (Fed. Cir. 2004) (citing *In re Bond*, 910 F.2d 831, 833, 15 U.S.P.Q.2d 1566 (Fed. Cir. 1990)). Applicants direct the Office to the page 18, lines 3-12 of the Substitute Specification:

A processed koji can be used as far as an enzyme contained in the koji mold is not inactivated. A processed koji may be, for example, a dried koji mold. ...
Further, a processed koji may be an extract of a koji mold. An extract may be an extract of cells obtained by treating koji mold cells using the means known per se such as immersion, grinding and the like.

(emphasis added). In light of the Specification, a skilled artisan would understand that the claimed “processed koji” must contain active koji enzyme(s). The Office apparently ignores such a limitation. Accordingly, a skilled artisan would not have interpreted the “processed koji” only be kojic acid, which fails to contain any active koji enzyme. Shimono does not teach or suggest the claimed koji mold or processed koji either. Ito and Shimono, alone or viewed in combination, fails to teach or suggest the claimed koji mold or processed koji.

The cited references fail to teach or suggest at least the above-discussed claim elements. Without all claim elements taught, there can be no expectation to make and/or use the claimed composition. Claims 1-8 are thus non-obvious over cited art. Applicants respectfully request withdrawal of the rejection and allowance of the claims.

CONCLUSION

Should the Office have any questions or comments regarding Applicants' amendments or response, please contact Applicants' undersigned representative at (202) 842-8821.

Furthermore, please direct all correspondence to the below-listed address.

In the event that the Office believes that there are fees outstanding in the above-referenced matter and for purposes of maintaining pendency of the application, the Office is authorized to charge the outstanding fees to Deposit Account No. 50-0573. The Office is likewise authorized to credit any overpayment to the same Deposit Account Number.

Respectfully Submitted,

Date: January 28, 2010

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Appendix I

THE MERCK INDEX

AN ENCYCLOPEDIA OF
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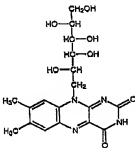
4354

Crystals from methanol + water, mp 188-189°. Slightly sweet taste. d_4^{20} 1.47. n_D^{20} 1.51-1.507. One gram dissolves in 30 ml water, in 2 ml boiling water. Slightly sol in alc. Ka at 18° = 3.5×10^{-14} .

Hexa-O-acetyl-galactitol. $C_{41}H_{58}O_{12}$. Crystals from ethanol, mp 168-169°.

Hexanitrate. Nitrogalactitol, mp 94-95°. Has explosive properties: Taylor, Riekenbach, *J. Franklin Inst.* 204, 374 (1927).

4354. Galactoflavin. [5735-19-3] 1-Deoxy-1-(3,4-dihydro-7,8-dimethyl-2,4-dioxobenz[*g*]pteridine-10(2H)-yl)-D-galactitol, 7,8-dimethyl-10-(D-galacto-2,3,4,5,6-pentahydroxyhexyl)benzo[*g*]pteridine-2,4(2H,10H)-dione; 7,8-dimethyl-10-(D-galacto-2,3,4,5,6-pentahydroxyhexyl)isoalloxazine; 7,8-dimethyl-10-(d-1'-dialcyl)isoalloxazine; 6,7-dimethyl-9-(d-1'-dialcyl)isoalloxazine; 6,7-dimethyl-9-(1'-deoxy-D-galactitol-1-yl)isoalloxazine. $C_{23}H_{28}N_4O_9$, mol wt 406.39. C 53.20%, H 5.46%, N 13.79%, O 27.56%. Prep from 1-deoxy-1-(3,4-dimethyl-phenylazo)anilino-D-galactitol and barbituric acid: Bezovski, Brameiko, *Zh. Obshch. Khim.* 32, 4056 (1962); C.A. 39, 736b (1963). Structure: Emerson et al., *J. Biol. Chem.* 160, 165 (1945). Pharmacology: Laue, Reindling, *Proc. Soc. Exp. Biol. Med.* 116, 57 (1964). Produces congenital malformations in animals: Nelson et al., *J. Nutr.* 58, 125 (1956); Miller et al., *J. Biol. Chem.* 237, 968 (1962); Mankler, *Pediatrics* 43, 915 (1969).



Yellow crystals, dec 260°. Absorption max: 223, 267, 370, 445 nm (ϵ 2730, 28100, 9100, 10800). Compd has yellow-green fluorescence in water.

Use: Riboflavin antagonist.

4355. D-Galactosamine. [5735-00-4] 2-Amino-2-deoxy-D-galactose; chondrosamine; GalN. $C_6H_{11}NO_5$, mol wt 179.17. C 40.22%, H 7.31%, N 7.82%, O 44.65%. Amino sugar isolated from chondroitin sulfate, g.w. P. A. Levens, F. B. La Forge, *J. Biol. Chem.* 18, 123 (1914). Sep of α - and β -anomers: P. A. Levens, *ibid.* 87, 337 (1923). Synthesis: S. P. Junes et al., *Nature* 156, 308 (1945); *idem*, *J. Chem. Soc.* 1946, 625; R. Kuhn, W. Kirschenlohr, *Ann.* 606, 126 (1956); P. A. Gent et al., *J. Chem. Soc. Perkin Trans. 1* 1972, 277. Chemistry: D. Horton in *The Amino Sugars* Vol. 1A, R. W. Jeanloz, Ed. (Academic, New York, 1969) pp 133-145. Inducer of expd hepatitis: D. Koppel et al., *Exp. Mol. Pathol.* 9, 279 (1968); R. Decker, D. Koppel in *Progress in Liver Diseases* Vol. IV, H. Popper, R. Schaffner, Eds. (Grune & Stratton, New York, 1972) p 183. Powerful inhibitor of hepato RNA synthesis: D. Koppel et al., *J. Biol. Chem.* 249, 211 (1974); T. Amakura et al., *Eur. J. Cancer* 16, 1171 (1980).



α -form

Galactoflavin

Hydrochloride. $C_{23}H_{28}ClNO_9$. Crystals, mp 180° (dec). Shows mutarotation: α -Form: $[\alpha]_D^{25} +124^\circ \rightarrow +93^\circ$ (water). β -Form: $[\alpha]_D^{25} +47^\circ \rightarrow +93^\circ$ (water).

4356. D-Galactose. [59-23-4] Cerebrose; brain sugar. $C_6H_{12}O_6$, mol wt 180.16. C 40.00%, H 6.71%, O 53.28%. Constituent of many oligo- and polysaccharides occurring in plants, gums, and mussels. Present: Kuhn, Tollens, *Ann.* 227, 231 (1882); E. P. Clark, *J. Biol. Chem.* 47, 2 (1921). Mutarotation and purification of β -form: C. S. Hudson, E. Yasuoka, *J. Am. Chem. Soc.* 39, 1021 (1917). Structural configuration: J. Hyde, *J. Chem. Soc.* 123, 1809 (1923); W. Charlton et al., *ibid.* 194, 94; W. N. Haworth et al., *ibid.* 1927, 2428; E. L. Jackson, C. S. Hudson, *J. Am. Chem. Soc.* 59, 994 (1937); R. M. Hays et al., *ibid.* 66, 1912 (1944). Isot in the processing of the red alga, *Porphyra umbilicalis*: S. Frost et al., *J. Chem. Soc.* 186, 1590. Review: W. Pigman, *The Carbohydrates* (Academic Press, New York, 1957) pp 88-90. Review of diagnostic use: W. J. Schirmer et al., *J. Surg. Res.* 41, 543 (1966).



α -form

α -Form. Prisms from water or ethanol, mp 167°. $[\alpha]_D^{25} +150.7^\circ \rightarrow +80.2^\circ$ (water). Soluble in about 0.2 parts water, freely sol in hot water, not soly in water at 25° = 68%; soly pyridine, slightly sol in alcohol.

β -Form. Crystals, mp 167°. $[\alpha]_D^{25} +52.8^\circ \rightarrow +80.2^\circ$ (water). Sol in 1.7 parts water at 17°.

Monohydrate. Prisms from water, mp 118-120°. Microparticulate form. [50831-70-2] SH U-454; Ebovin. Suspension of galactose microparticle granules in a galactose solution. Prep: J. S. Rasor, E. G. Tolsen, EP 131540 (1964) to Schering. Series of articles on in vivo use in echocardiography: Argemintol-Fornch 36, 1050-1040 (1986). Review formulations and clinical diagnostic use: R. Schörmann, R. Schölm, *Radio Med. 87*, Suppl. 1, 15-23 (1994).

Transpulmonary microparticulate form. [144046-30-4] SH U 508A; Lavortin. Suspension of galactose microparticle granules containing 0.1% phytoligol palmitic acid in a sterile water solution.

Therap Cat: Diagnostic aid (hepatic function). Microparticulate forms as diagnostic aid (ultrasound contrast agent).

4357. α -Galactosidase A. Ceramide trihexosidase. Lysosomal enzyme that hydrolyzes terminal α -D-galactose residues in oligosaccharides and galactolipids. Genetic deficiency of the enzyme results in the glycosphingolipid storage disease known as Fabry's disease. Homodimeric glycoprotein, mol wt ~101 kDa. Targeted to lysosomes via the mannose-6-phosphate receptor. Identification and role in disease: R. O. Brady et al., *N. Engl. J. Med.* 276, 1163 (1967). Identification as an α -galactosidase: J. A. Kint, *Science* 167, 1268 (1970). Use as enzyme replacement therapy: R. J. Desnick et al., *Proc. Natl. Acad. Sci. USA* 76, 5326 (1979). Review: R. J. Desnick et al., *The Metabolic and Molecular Basis of Inherited Disease*, R. Scriver et al., Eds. (McGraw-Hill, New York, 7th Ed., 1995) pp 2741-2784.

Agalsidase alfa. Replagal. Human α -galactosidase A produced by recombinant DNA technology in cultured human cells. See: R. F. Seiden et al., WO 98 11206 (1998) to Transgene Therapeutics. Clinical pharmacology and pharmacokinetics (Therapies). Clinical pharmacology and pharmacokinetics (Therapies). *Proc. Natl. Acad. Sci. USA* 97, 365 (2000). Agalsidase beta. Fabrazyme. Human α -galactosidase A produced by recombinant DNA technology in Chinese hamster ovary cells. See: R. J. Desnick et al., US 5356804 (1994) to Sinal School of Med.).

Therap Cat: R

case.

4358. D-Galactose. C 37.12%, yls of pectin whites *ibid.* Chem. Ztg. 4, 229, 100 (1932). Chem. 95, 203 (1935) (1933); Ander from mustard seed (yeast).

α -Form. Mon +50.9° (water). Practically insol in β -Form. mp 1 Phosphorylase

4359. Galactose ginger. *Dialyberaceae*. Habit field, galingali, di

4360. Galat 4N-benzopyran $C_{15}H_{11}O_5$ mol w from galing anization: E. J. Robinson, J. C Robinson, *ibid.* 1 Omgro, L. Jurd, J. Ditch, *ibid.* 66,

Yellowish nee in ethanol, e benzene.

4361. Galat 5,9,10,11,12-Hex 10,12-benz 0.1670%. Seles Caucasian anpwe fene: N. P. Pres 1957) (1952) from (1957). Structure (London) 1956, 1

Digton, G. W. Chem. Soc. 1962 Synthesis: R. S. Whitham, *ibid.* 1964; W. Dobbs Schiffsman et al., *Proc. Natl. Acad. Sci. USA* 97, 365 (2000). (1964). Clinical: *Anal. Ther.* 50, 146, *Pharma*

Semikar et al. *Arzneimittel-Forsch.* 36, 729 (1986). Clinical trials in arthritis: J. Vajda, *Can. Ther.* 3, 396 (1981); M. J. Tappin et al. *Pharmatherapeutics* 3, 157 (1982). Review: Foster, Stacey, "The Chemistry of the 2-Amino Sugars" in C. S. Hudson et al. *Advan. Carbohydr. Chem.* vol. 7 (Academic Press, New York, 1952) pp 247-288.



α -Form. [28905-11-5] Crystals, mp 88°. $[\alpha]_D^{20} +100^\circ$ changing to $+47.5^\circ$ after 30 min (water).

β -Form. [28905-10-4] Needles from methanol, dec 110° . $[\alpha]_D^{20} +28^\circ$ changing to $+47.5^\circ$ after 30 min (water). Very sol in water, sol in about 38 parts boiling methanol; sparingly sol in cold methanol or ethanol. Practically insol in ether, chloroform.

N-Acetylglucosamine. [7512-17-6] $C_8H_{13}NO_6$. Needles from methanol + ether, mp 205°. $[\alpha]_D^{20} +64^\circ$ changing to $+40.9^\circ$ (in water).

Sulfate salt. [29031-19-4] $Dos.$ $C_{12}H_{21}NO_6 \cdot xH_2SO_4$.

USE: Pharmaceutical salt.

THERAP CAT: Antiarthritic.

→ 4472. Glucose. [50-99-7] D-Glucose; dextrose; blood sugar; grape sugar; corn sugar; Dextrapip; Dextracel; Glucolin. $C_6H_{12}O_6$; mol wt 180.16. C 40.00%, H 6.71%, O 53.28%. A main source of energy for living organisms. Occurs naturally and in the free state in fruits and other parts of plants. Combined in glucosides, in di- and oligosaccharides, in the polysaccharides cellulose and starch, and in glycogen. Normal human blood contains 0.08-0.1%. Mutar on a large scale from starch; *Dani*, *Compt. Rend.* 13, 1715 (1959). Conformation: E. Peacock, *Structural Carbohydrate Chemistry* (G. Garnet Miller, London, 1962) pp 51-57. Comprehensive monograph: M. Barmelmeier et al., *D-Glucose und verwandte Verbindungen in Medizin und Biologie* (Goske, Stuttgart, 1966) 1126 pp.



α -Form monohydrate. Crystals from water, mp 83° . $[\alpha]_D^{20} +102.0^\circ \rightarrow +47.5^\circ$ (water), 0.74 times as sweet as sucrose. One gram dissolves in about 1 ml water and in about 60 ml alcohol.

α -Form anhydride. Crystals from hot ethanol or water, mp 149° . $[\alpha]_D^{20} +112.5^\circ \rightarrow +52.7^\circ$ (c = 10 in water). The final value is obtained instantly in the presence of hydroxyl ions. Formula for varying concs: $[\alpha]_D^{20} +52.5^\circ + 0.0188p$ (p = g/100 ml), pH of 0.5 molar eq soln 5.9. d₄²⁰ of water soln: w/v: 5% = 1.019; 10% = 1.038; 20% = 1.078; 30% = 1.113; 40% = 1.149. n_D^{20} 10% soln 1.3479. One gram dissolves in 1.1 ml water at 25°, in 0.8 ml at 30°, in 0.41 ml at 50°, in 0.28 ml at 70°, in 0.18 ml at 90°. In 120 ml methanol at 20°. Very sparingly sol in alc alcohol, ether, acetone; sol in hot glacial acetic acid, pyridine, aniline.

→ β -Form. Crystals from hot water + ethanol, from dil acetic acid, or from pyridine, mp 148-155°. $[\alpha]_D^{20} +18.7^\circ \rightarrow +52.7^\circ$ (c = 10 in water).

THERAP CAT: Fluid and nutrient replenisher.

THERAP CAT (VET): Nutrition (usually parenterally), hypoglycemia, ketosis, to counteract hepatotoxicity.

4473. Glucose Oxidase. [9001-37-0] β -D-Glucopyranose acidoxydogenase; P-AD; coryloxydase; glucose oxidase; glucoxydase; aspergillase; Penicillase; a typical aerobic dehydrogenase which catalyzes the oxidation of glucose to gluconic acid (molecular oxygen is reduced to hydrogen peroxide). It is a flavoprotein, the prosthetic group being flavin-adenine dinucleotide (FAD). Commercial preps frequently contain appreciable amounts of another enzyme, catalase, which is desirable for certain uses since it removes hydrogen peroxide acrobically generated by glucose oxidase. Names of some commercial preps are: *Deso*, *Fernoxzyme*, *OxyBan*, *Oxzyme*. Isola from *Penicillium* cultures: Coulthard et al., *Biochem. J.* 39, 24 (1945). Commercial production from *Aspergillus* and *Penicillium*: Galsmith et al., US 2926122 (1960); from *Aspergillus niger*: Farnett et al., US 3102081 (1965 to Miles Lab.). Removal of proteolytic enzymes from glucose oxidase (contg catalase) obtained from *Aspergillus* or *Penicillium* cultures: Chalmers, US 2940994 (1960 to Ben L. Sarril). Separation from catalase: Pazzi et al., *Biochem. Biophys. Acta* 65, 369 (1962). Properties: Muller, *Enzymologia* 10, 40 (1941); Kallin, *Hartree, Biochem. J.* 42, 221 (1948), 50, 351 (1952). Reviews: L. A. Underhill, "Glucose Oxidase. Properties, Preparation and Potential Applications" in *Soc. Chem. Ind. (London) Monograph* no. 11, 72-86 (1961); R. Bentley, "Glucose Oxidase" in *The Enzymes* vol. 7, P. D. Boyer et al., Eds. (Academic Press, New York, 1960) pp 567-586. Review of use as analytical reagent: J. Raba, H. A. Motolla, *Crit. Rev. Anal. Chem.* 25, 1-42 (1995).

Amorphous powder or crystals. Abs max between 270-280, 375-380, and 450-460 nm (aq soln). Freely sol in water giving yellowish-green solns. Most active at pH 5.5-6.0 and 30-37°. Stable between pH 4.5 and 7.0. Stable to pepsin and trypsin. A glucose oxidase unit is defined as that quantity of enzyme which will cause the uptake of 10 mm³ oxygen per min in a Warburg cuvette at 30° in the presence of excess air and excess substrate with a substrate concn 3.5% glucose monohydrate and 0.1M phosphate buffer, pH 5.9 with 0.4% sodium dithionite. Scott, *J. Agr. Food Chem.* 1, 727 (1953).

USE: Analytical reagent for the selective detection of glucose. Food additive for the removal of glucose during the prep of dried egg products. Antioxidant in food and food wraps. Stabilizer for ascorbic acid and vitamin B₁₂.

→ 4474. α -Glucose-1-phosphate. [59-56-3] α -D-Glucopyranose-1-dihydrogenphosphate; α -glucose-1-phosphate salt α -D-glucopyranose-1-phosphate; Cord ester. $C_6H_{11}O_6P$; mol wt 260.14. C 27.70%, H 5.64%, O 55.35%, P 11.91%. Found widely in both plants and animals. In plants it is the immediate precursor of starch, and in animals of glycogen, being also the first product in the breakdown and utilization of these substances. Isola from muscle and synthesized using triethyl phosphate: Cord et al., *J. Biol. Chem.* 121, 465 (1937); Kahl, *Cell. Biochem. Prepn.* 1, 33 (1949). Prepn from α -acetobromoglucose + silver diphenyl phosphate: Pfefferkorn, *J. Am. Chem. Soc.* 78, 4824 (1956); by phosphorylation of starch using phosphoric acid and orthophosphate: McCready, *Hastid, Biochem. Prepn.* 4, 63 (1955). Structure: Wolfson, Plotcher, *J. Am. Chem. Soc.* 63, 1050 (1941). Configuration: Wolfson et al., *Proc. Natl. Acad. Sci.* (1942); Hagman, *Dis. Abstr.* 24, 4409 (1964); Bensen, *Macromolecules, Acta Cryst.* 18, 232 (1965).



Free acid. $[\alpha]_D^{20} +120^\circ$, pK_a = 1.11; pK_{a2} = 6.13. Stronger acid than H₂PO₄. Extremely sol in water.

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